



Product Technical Data Sheet

CQ CLEAR EPOXY PIGMENTED STANDARD COATING Smooth & Moderate Skid Resistant Epoxy Coating System

1. PRODUCT DESCRIPTION

A. COMPOSITION

CQ Clear Epoxy Pigmented Standard Coating can be applied smooth or as a moderate skid resistant epoxy coating over concrete or Miracote composite floors, as well as stairs, ramps and other surfaces requiring an epoxy coating system.

CQ Clear Epoxy Pigmented Standard Coating is a Scientifically Superior™ three component coating system consisting of CQ Clear Epoxy and hardener, and ColorPax™-E (epoxy pigment pack). The three components are mixed together, squeegeed and back rolled. CQ Clear Epoxy Pigmented systems are available in a popular, but limited, range of standard colors.

For moderate skid resistance a fourth component, Miracote Synthetic Aggregate, can be added.

It can be finished with optional topcoats of clear (gloss) or matte finish, Mirathane APU 100 (Aliphatic Polyester Urethane), which are chemical, abrasion and UV stable or topcoated with CR-N Topcoat when subjected to extremely harsh chemical exposure or Glazetop a highly chemical and abrasion resistant polyurea topcoat.

CQ Clear Epoxy Pigmented Systems are available in the Dexcide series incorporating an anti-microbial in the epoxy systems, which protects against growth of algae, bacteria, fungi, mold, mildew, yeast, etc.

B. TYPICAL USES

The intended use ranges from dry to wet environments in commercial, industrial and institutional areas, such as manufacturing, processing, warehousing, stairs, ramps, walkways, corridors and commons-areas. The material can be applied over new or existing concrete or Miracote composition floors or metal or wood sub-surfaces (Consult Crossfield for detailed specification for metal or wood surfaces).

In addition, CQ Clear Epoxy Pigmented Scientifically Superior systems include: Slurrycoat; Slurrycoat Broadcast; Single Broadcast and Double Broadcast.

C. ADVANTAGES AND LIMITATIONS

ADVANTAGES:

1. Can be applied over a wide range of surfaces.
2. No significant odor during installation.
3. Resists most common chemical spillage.
4. Profile selection from smooth to moderately aggressive.
5. Crossfield offers a Limited Supplemental Warranty of ten years against moisture vapor suppression disbondment of CQ Clear Epoxy Pigmented Systems when used over

MVERS II Primer. Contact Crossfield for additional information.

LIMITATIONS:

1. Temperature during application must be 50°F (18°C) or greater.
2. A waterproofing and crack isolation membrane can be installed prior to system application.
3. Moisture vapor transmission (MVE) in excess of 3.0 lbs./1000 sq/ft/per 24 hr. period per ASTM F1869-04, may result in delamination, discoloration or improper curing. Use Miracote MVERS™ II Primer vapor control membrane over substrates, which have MVE emissions that exceed these limits. Consult with Crossfield prior to using MVERS II Primer if moisture vapor transmission exceeds 15 lbs/1000 sq/ft/per 24 hr period per ASTM F1869-04.

2. TYPICAL PHYSICAL PROPERTIES at 75°F (24°C)

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| A. Compressive Strength ASTM D695
(Resin & Hardener) | 12,000 psi
(907 kg/cm ²) |
| B. Tensile Strength ASTM D638
(Resin & Hardener) | 4,400 psi
(310 kg/cm ²) |
| C. Tensile Elongation ASTM D638
(Resin & Hardener) | 4,400 psi
(310 kg/cm ²) |
| D. Surface Hardness ASTM D2240 Shore D | 75-80 |
| G. Indentation Characteristics
(Steadily Applied Load) MIL-PRF-3134,
Para. 4.7.4.2.1, 2000 lbs on
1" steel ram imposed for 30 minutes over
a concrete substrate, indented | 0.005"
(0.127 mm) |
| H. Indentation Characteristics
(Impact Load) MIL-PRF-3134, Para.4.7.3
(2 lb. .908 kg.) Indent from steel ball
dropped twice from 8 ft. height | 0.011"
(0.28 mm) |
| I. Adhesion ASTM D4541
(100% failure in concrete) | > 400 psi
(28.1 kg/cm) |
| J. Water Absorption
MIL-PRF-3134 | < 1.0% |
| K. Abrasion Resistance
ASTM D4060 (CS17, 1000gr load, 1000 cycles) | 0.09 gr |
| L. Flammability ASTM D635 | Self-Extinguishing
Bonded to Concrete |
| M. Skid Resistance | Varies depending upon surface texture selected.
(See Crossfield Skid Resistance Characteristic) |
| N. Microbial Resistant ASTM G21 | Passes |
| O. Chemical Resistant (see Chemical Resistance Chart) | |

3. OVERVIEW OF INSTALLATION STEPS

- A. Prepare surface by careful and thorough removal of all laitance, grease, concrete curing agents and foreign matter.
- B. Apply epoxy primer with squeegee and backroll.
- C. Apply 1st coat with squeegee and backroll.
- D. Apply 2nd coat (with or without Synthetic Aggregate) by squeegee and backroll.
- E. Apply optional clear or pigmented finishcoat using Aliphatic Polyester Urethane (APU) 100 Clear Gloss or Clear Matte.

4. PRODUCT AVAILABILITY

Miracote Products/Systems are available from Authorized Miracote Distributors or from Crossfield Products Corp.

5. SKID RESISTANCE and CLEANABILITY

In general, the more aggressive the finished surface the greater the coefficient of friction and corresponding skid resistance, the more difficult to clean. The smoother the finished texture the easier the surface is to clean, but there is a loss of skid resistant properties.

6. CLEANING

Cleaning and disinfecting compounds and cleaning techniques can affect the color, gloss, texture and performance of the system. As a precautionary step, Crossfield recommends that the end-user test their cleaning and disinfecting compounds on a sample or on a small, out of the way finished area, utilizing the intended cleaning technique prior to cleaning the entire surface area. If no deleterious effects are observed, the procedure can be continued. If the cleaning and disinfecting compounds or cleaning techniques damage the system, modification of the cleaning material or techniques will be required. Contact Crossfield for additional information.

7. SPECIFICATION ASSISTANCE

Consult Crossfield Products Corp. for specification assistance, detailing, etc. This consultation is highly recommended prior to specification.

8. CHEMICAL RESISTANCE

See Crossfield Products Corp's. Chemical Resistance Guidelines for chemical resistance of a product or system, as well as the types of test performed:

- ASTM C868 Standard Test Method for Chemical Resistance of Protective Lining.
- ASTM C267 Standard Test Method for Chemical Resistance of Mortars, Grouts, and Monolithic Surfacing and Polymer Concretes.
- ASTM D1308 Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes.
- Crossfield Products Corp. Proprietary Testing.

Note: Chemical resistance is a functional test, usually limited to changes in weight or thickness measured in loss or gain and does not evaluate subject aesthetic issues. To determine aesthetic issues, Crossfield recommends testing the products or system in accordance with intended end use.

9. TESTING

The technical data contained herein is the result of tests made in Crossfield's laboratories or in independent laboratories using small scale equipment, following generally accepted trade practices. Although this information is believed to be true and accurate, the use of different equipment for testing under dissimilar conditions or the testing of samples produced under dissimilar conditions may develop substantially different results.

LIMITED WARRANTY

NO WARRANTY SHALL BE EFFECTIVE UNTIL THE TERMS AND CONDITIONS OF SALE SET FORTH IN CROSSFIELD PRODUCTS CORP. INVOICES ARE MET.

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CAUTION: ALWAYS KEEP MIRASTAIN I OUT OF THE REACH OF CHILDREN.



MIRACOTE PRODUCT LINE
Crossfield Products Corp.

West Coast Office
3000 E. Harcourt Street
Rancho Dominguez, CA
90221
310-886-9100
310-886-9119 fax

East Coast Office
140 Valley Road
Roselle Park, NJ
07204
908-245-2800
908-245-0659 fax

www.miracote.com